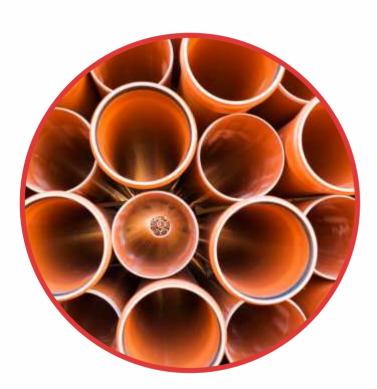
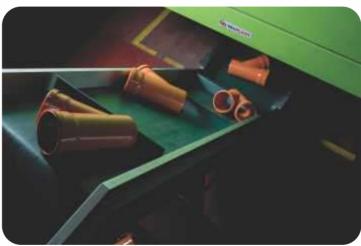
# **S**basicline

indoor and outdoor sewage system













drilling system for water wells







cable protection systems





about	• 2-3
PVC sewage pipes PVC multilayer and compact pipes with socket and gasket for se	• <b>4-5</b> ewage
PVC sewage fittings repair couplig / stop coupling branches branch sadles acces pipes socket plugs bends concrete passing coupling reducers mechanical branch saddles screwing tool ±10 swivel couplings non-return valves siphon traps plastic chambers - manholes chamber bases with non-return valves D 315 chambers D 400 chambers	• 6-10  • 11-13
composite covers composite covers for telescopic inspection chambers composite covers  4silence sound absorbing drainage system	• 18-19
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May 2018

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# about

Valplast Industrie is one of the leading manufacturers of pipes and complete PVC systems based in Romania.

The company successfully combines advanced technology with superior customer service to create sophisticated and diverse product range.

Valplast Industrie produces a wide range of solutions including plastic sewers, water well pipes, drain pipes, pressure pipes, pipes for protection of electrical and telecommunication cables and composite manhole covers. Valplast Industrie is a well known brand, recognized for the high quality of products.





### Mission

We provide complete solutions for bringing back the water in nature.

### Vision

In Romania, Valplast Industrie aims to be the largest supplier of products and solutions for infrastructure and utilities works, through privileged partnerships with suppliers and customers, through technical consulting and direct participation in projects of wide scope, co-financing and intelligent sales.

### **Values**

Innovation.

Trust in customer service.

Respecting, protecting and improving the environment.









BasicLine is the exterior sewerage system that offers you everything you need in this field: pipes, fittings and manholes for inspection and visitation and composite covers. The pipes, manufactured both from rigid and laminated PVC, have diameters between 110 and 630 mm, being part of SN2-SN8 class. Valplast Industrie offers you the full range of necessary fittings: elbows, bends, simple sockets, manhole passing-through grommets, reducers, inspection pieces, caps and branching pieces. The manholes for inspection and visitation complete the Valplast Industrie offer in developing a complete solution for exterior sewerage systems.

The PVC tubes used in sewer networks are resistant to the action of salts, acid and diluted bases, mineral and vegetable oils, alcohol and aliphatic hydrocarbons.





# **PVC** sewage pipes

**Valplast Industrie** PVC pipes are produced based on SR EN 13476 "Multilayer" type and SR EN 1401 "Compact" type with socket and rubber gasket and can be used in outdoor sewage systems like domestic wastewater sewage, industrial wastewater sewage, storm water drainage, infiltration water drainage or clean water sewage.

Based on stiffness class (in kN/m2) PVC sewage pipes "Multilayer" type classes are:

SN2(SDR51); SN4(SDR41) and SN8(SDR34).

**SDR** is ratio between diameter of pipes and thickness.

Based on stiffness class (in kN/m2) PVC sewage pipes "Multilayer" type classes are: SN2(SDR51); SN4(SDR41); SN8(SDR34); SN10(SDR32); SN12 (SDR32) and SN16(SDR26).



# **Advantages**

- light, in comparison to other materials for sewage systems, resulting a sewage system easier to assembly with cheaper transport on the site;
- they are resistant against salts, diluted acids and bases, vegetable and mineral oils, alcohols and aliphatic hidrocarbons;
- are able to withstand at large loads and are less influenced under settlement than the classical sewage systems, if it is right choosed and properly installed;
- no leakage, thanks to them sockets with ruber gasket or smooth socket sealed with adhesive, which helps to protect the environment;
- flow capacity 20-30% bigger than other materials for sewage systems, thanks to lower roughness;
- carriage 4-6 times lower than in case of use other type of material for sewage system;
- estimated lifetime at least 50 years, if they are right installed and properly used.







# PVC "Multilayer" pipes with socket and gasket for sewage

									1			
n <sup>2</sup> ]			DN(mm)									
2 [kN/m <sup>2</sup> ]	[kN/m²]	[kN/m²]	110 1	25 160	200 2	50 315	400 50	0 630				
1 2 [1	4	4   ∞		L(m)								
SN	SN	SN	1	2	3	4	5	6				
				-					_	-	_DN	
										9	+	
		ı	PVC "	Comp	act" p	ipes w	vith so	cket a	and gask	et for	sewage	
							201/					Ö
m <sup>2</sup> ]	n <sup>2</sup> ]	n <sup>2</sup> ]	m <sup>2</sup> ]	 			DN(ı	mm)			i 8	
7	7						•	,				
S	Ŝ	Ŝ	KN/	kN/n kN/n	110 1	25 160			400 500 6	30		
1 2 [kN	14 [kN/m <sup>2</sup> ]	8 [kN/I	10	16 [kN/m <sup>2</sup> ]	110 1	25 160		0 315	400 500 6	30		
SN 2 [kN/m <sup>2</sup> ]	SN 4 [kN,	SN 8 [kN/m <sup>2</sup> ]	10	SN 12 [KN/n SN 16 [KN/n	110 1	25 160	200 250	0 315	5 6	000000000000000000000000000000000000000		
SN 2 [kN	SN 4 [kN,	SN 8 [kN/ı	10	16			200 250 L(m)	0 315		000000000000000000000000000000000000000		

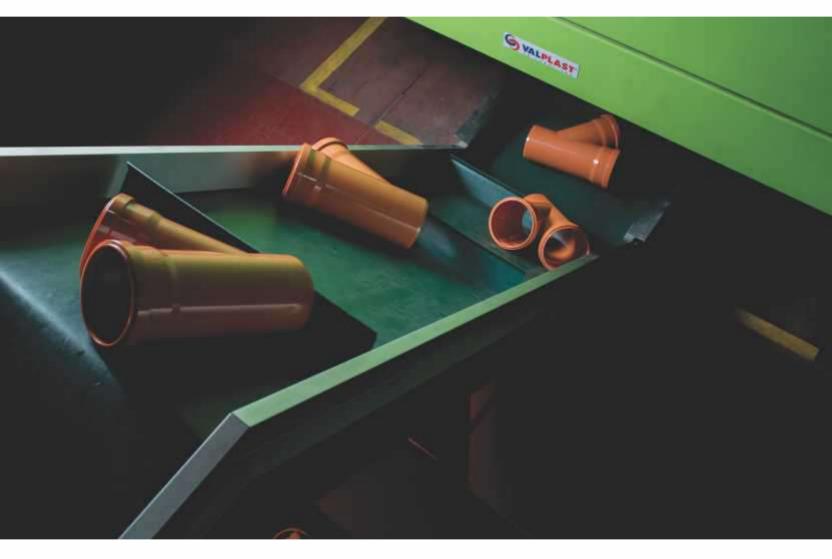
At order, PVC-U Compact pipes can be made with white interior and elongated socket, with integrated composite gasket for CCTV inspection and high stability.



<sup>\*</sup>Special pipes can be made at order.

# **PVC** sewage fittings

**Valplast Industrie** PVC fittings are manufactured according to **SR EN 1401**, and are joining elements used for creating various configuration and to optimizing the sewerage networks. The range of fittings include Valplast Industrie production fittings achieved by injection or thermoforming and bonding at large diameters and fittings imported from reknowed manufacturers in Europe, all fittings is provided with elastomer sealing gaskets.



# **Advantages**

- fast installation with reduced labor costs, resulting a seal and reliable sewage facility, due to their sockets with elastomer gaskets and their low weight;
- availability to replace certain parts of sewage facility in case of flaws;
- able to take expansion and / or contraction of the system in order to provide the sewage instalation with complex configuration;
- estimated lifetime at least 50 years, if they are right instaled and properly used.







# Repair couplings / stop couplings



**Diameter: 110 to 630\*** 

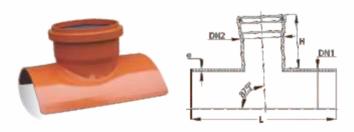
# **Branches**

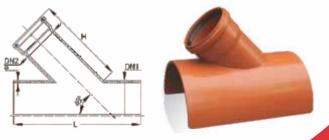


# **Branch saddles**

Angle: 87,5° Diameter: 200 to 630\*

Angle: 45°
Diameter: 200 to 630\*

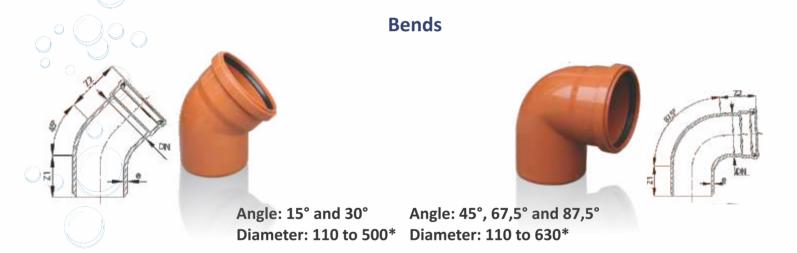




<sup>\*</sup> More details about diameters and length can be obtained from our sales representative.

# Acces pipes Socket plugs





# **Concrete passing couplings**

Diameter: 110 to 630\*



Reducers

Diameter: 125 to 630\* 110 to 500\*



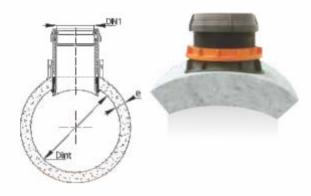
<sup>\*</sup> More details about diameters and length can be obtained from our sales representative.





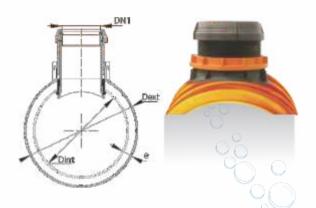


# Mechanical saddles for concrete and reinforced concrete pipes



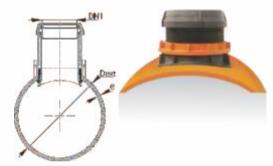
Interior diameter: 300,400,500,600, 700-800\*

# Mechanical saddles for corrugatted single or twin wall plastic pipes



Interior diameter: 285, min 365, 400, min 450, 600, 700÷800\*

# Mechanical saddles for plastic pipes with smooth wall



Exterior diameter: 315,400,500,630, 710\*

Fast mechanical branch saddles\*\*



Diameter: 250, 315, 400

±10° swivel couplings

# **Screwing tool**

Diameter: 160

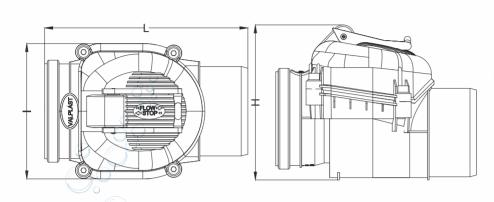




- \* More details about diameters and length can be obtained from our sales representative.
- \*\* Product available at order. Diameter of hole in the connection pipe will be 152 mm. Only for smooth plastic pipes (PVC) SN2, SN4, SN8.

# **Non-return valves**

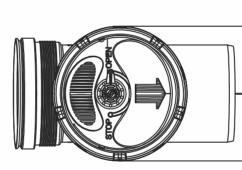
# 110 non-return valve

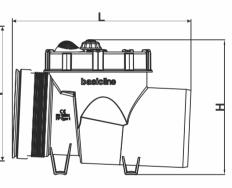




### 160 non-return valve

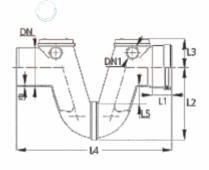


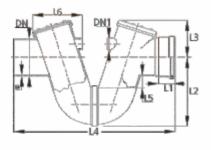




Diameter: 50, 125, 200, 250, 315, 400, 500\*

# Siphon traps\*







Diameter (DN): 110 to 200 Diameter 1 (DN1): 40,50,63

<sup>\*</sup> Product available at order







# plastic chambers - manholes

**Valplast Industrie** plastic manholes have four main functions in sewage system: inspection-pit-cleaning functions and connection of diffrent branches function. Therfore they allow both directly visual check and acces to specific cleaning - visualisation machines ro sewage network and to connect different branches of the sewage network. Plastic manholes are an efficient alternative of concrete manholes and presenting a number of advantages over them.



# **Advantages**

- economic in comparison to traditional concrete manholes, with lower carriage, lower labor and maintenance;
- very good sealing thanks to elastomeric gaskets parts assembly, that provide protection against leakage from sewage system;
- maximum buried depth 6 m;
- very good hydraulic properties thanks to their 2% hydraulic gradient betwen inlet and outlet socket and their low roughness;
- easy to clean the manholes both by traditional mechanical methods and with pressurised water toughness at abrasion, better than in case of using concrete;
- can be equipped with covers or grates for any kind of traffic-parks and gardens, pedestrian, easy and hard car traffic;
- covers and grates are quiet and are equipped with locking system to prevent unauthorized access;
- telescopic cover slides in the manhole column and facilitates for adjusting the cover surface;
- with roadway finite surface estimated lifetime at least 50 years, if they are right installed and properly used.

# **Chamber bases with non-return valves**

Inspection Chamber with incorporated anti-flooding valve D 200 in/out D 160 cover A15\*



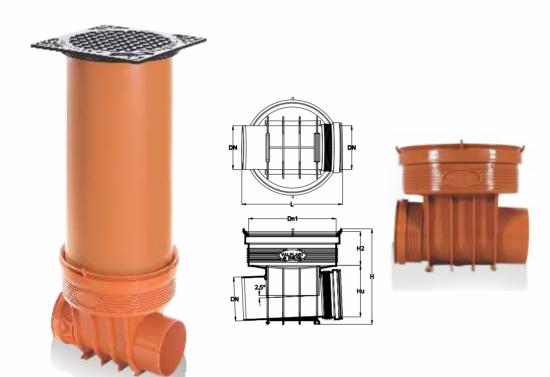
\* Product available at order





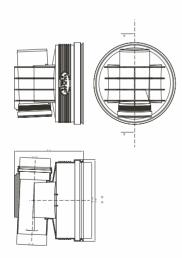


# D 315 chamber\*



DN: 160 mm DN1: 315 mm H: 350 mm H2: 134 mm Hu: 189 mm

# D 400 chamber\*









<sup>\*</sup> Product available at order

# composite covers

Sheet Molding Compound Sheets are the best solution for securing sewers, water meters or valves as a sustainable and environmentally friendly alternative to cast iron channel caps.

SMC is a composite raw material used in the field of aeronautics. A wide variety of products are used for the advantages granted in extreme conditions. This is a homogeneous blend of polyester and glass fiber that offers good reinforcement of the product. By using it, the finished product will have a uniform structure and a very precise surface finish.



# **Advantages**

- low weight;
- anti-theft protection;
- quick and easy assembly, protection against rainfall and flooding;
- unlike cast iron, the composite caps do not corrode or pollute, with a coefficient of very low carbon emissions.







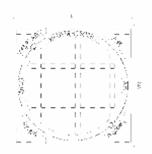


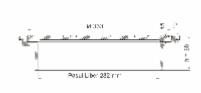






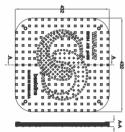
# SMC composite cover class A15 & B125 for PVC tube D 315

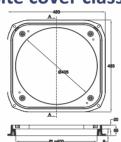






SMC composite cover class A15 clear opening 400

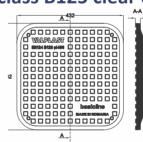


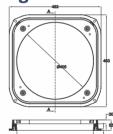




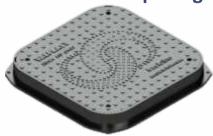
SMC composite cover class B125 clear opening 400

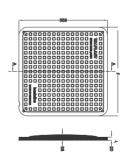




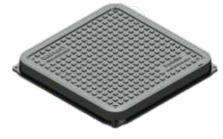


SMC composite cover class A15 clear opening 500



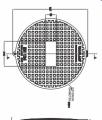


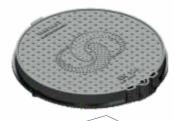
SMC composite cover class B125 clear opening 500



**SMC composite cover** class **A15** clear opening **545** 

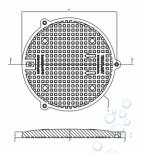


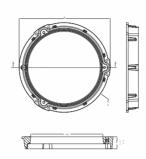






# SMC composite manhole cover D 400 clear opening 600 with three screws

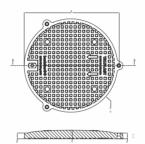


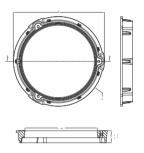




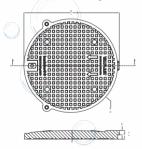
SMC composite manhole cover D 400 with vents clear opening 600 with three screws

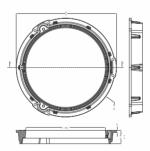






SMC composite manhole cover D 400 with extractible hinge clear opening 600

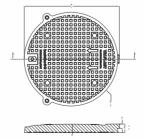


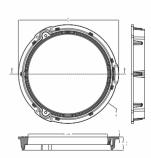




SMC composite manhole cover D 400 with extractible hinge and vents clear opening 600 with two screws





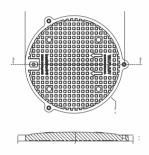


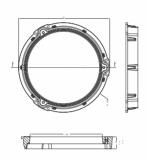






# SMC composite manhole cover D 400 with vents clear opening 600 with three screws

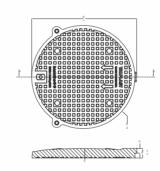


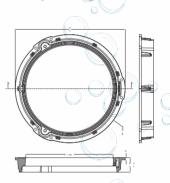




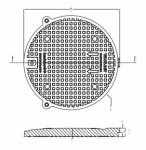
# SMC composite manhole cover D 400 with extractible hinge clear opening 600







SMC composite manhole cover D 400 with extractible hinge and vents clear opening 600







<sup>\*</sup> Product available at order



4silence interior sound absorbing drainage system consists in DN 50, 110, 125 and 160 pipes and fittings made from un-plasticized PVC with mineral modifiers.

This material has a specific weight much bigger than normal PVC and a special molecular structure, in which high density areas alternate with elastic ones.

Both characteristics mentioned above give the material high sound absorbing properties and recommend this drainage system for increasing the comfort degree in apartments and public buildings.

The following table shows the difference in terms of weight per linear meter between the sound absorbing pipe and the normal PVC-U one:

# ...for silence in your home



Pipe diameter (mm)	Sound absorbing pipe weight (kg/lm)	Normal drainage pipe weight (kg/lm)		
50	0,95	0,46		
110	2,85	1,18		

### **Advantages**

4silence fittings are made from PVC mineral modifiers, material which has a high specific weight and a special molecular structure which gives it sound absorbing properties.

### **Easy installation**

4silence system is easy and fast to install because of the classic sleeve and gasket fittings. Also, it is perfectly compatible and interchangeable with other plastic material systems with the same fitting mode. Fixing pipes and fittings on construction elements is done with clamps, the only express requirement being the usage of rubber isolated clamps to prevent the vibrations transmission.





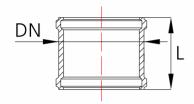


# **4silence sound absorbing pipes**



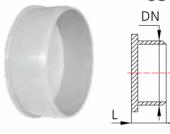


sound absorbing sleeves



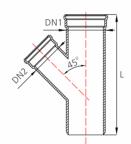


sound absorbing plug

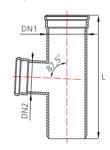


45° sound absorbing ramifications



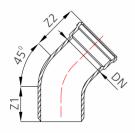


87,5° sound absorbing ramifications





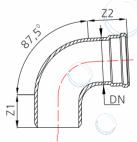
45° sound absorbing bends





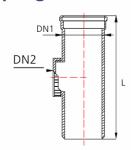
90° sound absorbing bends



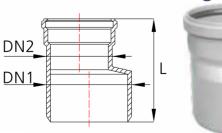


sound absorbing coupling





sound absorbing inspection part





sound absorbing necklaces

<sup>\*</sup> Product available at order

# eco policy

VALPLAST INDUSTRIE SRL has established an environmental management system in accordance with the requirements of SR EN ISO 14001: 2005, integrated with the quality management system described in the Environmental Quality Manual.

By implementing and maintaining the environmental management system, top management is committed to:

- compliance with applicable environmental legislation and environmental regulations;
- continuous improvement of the environmental management system and pollution prevention.

The general environmental objectives are:

- Reduce the amount of waste produced and treat it in accordance with the regulations in force;
- Effective use of raw materials and utilities to save natural resources;
- Improving the environmental performance of society.

CERTIFICATO DI PRODOTTO KIWA-UN PRODUCT CERTIFICATE KIWA-UNI

Kiwa Cermet Italia dichiara che i prodotti Kiwa Cermet Italia hereby declare that the products

Raccordi in PVC-U per sistemi di tubuzioni per fognati pressione PVC-U fittings for piping system for non press

Marchio del sistema Tystem Trade mark

Sistems di giunzione Jointing Method	Figura Figure	Dn	Area	SOR	SN
	Ve	d pagine 2.3 e	4	*	

See pages 2, 3 and 4

Sistema Costruito da/System Manufactured by SC Valplast Industrie SRL Bit Preciziei & Sector 6, Busuresti Romania

In base ai test di tipo nonché alle ispezioni periodiche condotte da riterusti conformi ai requisiti del Documento Tecnico Ki – 0410 bi normativa UNI EN 1401:2009 e quindi marcati Kira-UNI La validità di questo certificato è soggetta ai risultato positivo delle si

periodiche Based upon type tests and an Kiew's periodic factory inspections the proconsidered in compliance with the requirement of Technical Document Ni – 6 on the standard UNI EN 1601-2009 and consequentially marked Kiew-UNI The validity of this certificate is subject to the positive result of periodic surveillance visits.

Il presente certificato viene ritasciato in accordo al Regolamer per la Certificazione di prodotto ed è composto da 4 pagine. This certificate lo iccued in accordance with the Riwa Cermet Italia-Certification and consists of 4 pages.

Chief Operating Officer Giampiero Beicredi

stifiat. Producție capace canal din poliesteri re tevi și fitinguri din materiale termoplastice. ale și produse pentru managementul deșeurilor

Production and sale of pipes and non-plasticized PVC fittings. Production of channel caps of cced with fiberglass. Purchase and sale of pipes and fittings of thermoplastic or plumbing, geomaterials and products for waste management

SRAC certifică organizația/ certifies the organisation

VALPLAST INDUSTRIE S.R.L.

B-dul Preciziei, nr. 9, sector 6, București

which has implemented and maintains a environmental management system which fulfils the requirements of the standard

(ISO 14001:2004)

ste condiționată de anuale până la d

pentru următoarele activități/ for the following fields of activities

Producție și comercializare țevi și fitinguri din PVC neplastifiat. Producție capace canal din poliesteri armați cu fibră de sticlă. Achiziționare și comercializare tevi și fitinguri din materiale termoplastice. armături pentru instalații, geomateriale și produse pentru managementul deșeurilor

Production and sale of pipes and non-plasticized PVC fittings. Production of channel caps of polyester reinforced with fiberglass. Purchase and sale of pipes and fittings of thermoplastic materials, armatures for plumbing, geomaterials and products for waste management

că are implementat și menține un sistem de managementul calității conform condițiilor din standardul

which has implemented and maintains a quality management system which fulfils the requirements of the standay

SR EN ISO 9001:2008 (ISO 9001:2008

Valabilitatea certificatului este condiționată d

# trust quality experience professionalism







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